



Hot melt applicator 20L FlexControl

Adhesive applicator with new, innovative "FlexControl" system, with a tank capacity of 20 litres for gentle processing of thermoplastic EVA, PSA and PO hot melts in the form of granules, pillows or blocks



The tank-unit with pressure-regulated system enables precise and even glue application. The integrated dosing meter function as well as the automatic speed control (quantity specification in g/m² or g/lfdm) ensure maximum operating convenience. The complete basic equipment in compact and easy-to-maintain design includes a weekly timer, operating hours and switching cycle counter as well as the recipe menu. The user administration is protected by password.



FlexControl start screen -
Touch panel Operating unit

Clear menu level for all higher-level parameters, timer, process data, service and much more



"Dosing meter" menu - automatic speed control according to quantity specification in g/m² or g/lfdm



GS20 as double pump version with glue release device

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Delivery and services are effected in accordance with the current terms of business of the SM Klebetechnik Vertriebs GmbH.

Standard equipment

- FlexControl - new and innovative microprocessor control unit of SM Klebetechnik
- Dosing meter - automatic speed control - quantity specification g/m² g/lfdm.
- Pressure sensor with PL "c" instead of bypass - unique for this device category!
- Colour display and touch panel control unit - intuitive system operation
- Weekly timer, operating hour counter, recipe menu, user + password
- Remote control via tablet or smartphone
- Software update via USB interface/storage of recipes on a USB stick
- Temperature setback can be activated automatically or manually
- PID temperature controller with self-tuning for sensor PT100, Ni120, NTC
- Replaceable tank heater, non-stick coating in melting tank
- Filter block made of high-strength aluminium, large tank filter with high durability
- Uniquely comprehensive basic equipment with the smallest external dimensions
- Precision gear pump for volumetric delivery
- Automatic start-up protection of the pump / maintenance-free three-phase drive

Optional equipment

- Individual system configuration possible:
- Equipment version with 2 precision gear pumps
- Level control with LED signal light to indicate the fill level
- Automatic filling system for granulate
- Flow rate measurement
- Different pump sizes available
- Compatible connection with systems from other manufacturers available
- Pneumatic bypass for reproducible control of the adhesive pressure
- Process data logging

Technical data

Heating:	Electric
Heating capacity:	3,6 kW (tank)
Melting capacity:	up to 15 kg/h (depending to media in use)
Voltage:	3/N/PE 400 V AC, 50 Hz
Pump system:	Gear pump
Pump rate:	5 kg/h – 40 kg/h
Pump drive:	3-phase brush-less AC motor
Drive power:	250 W
Speed control:	Frequency converter
Hose connection:	1-4
Dimensions L, B, H:	660 x 340 x 710 mm